

SAN MARCO

is a brand of
San Marco Group Spa

www.san-marco.com

SAN MARCO GROUP
Via Alta 10/A - 30020
Marcon (Venezia), Italia

info@sanmarcogroup.com
+39 041 4569322
www.sanmarcogroup.com

Global Decò Spray

Do-it-yourself spray enamel



SERIES 2400019

GLOBAL DECÒ SPRAY - V.2024-09-23

DESCRIPTION

A quick-drying gloss enamel for general use, easy to apply. Once applied, GLOBAL DECO SPRAY creates a hard glossy finish offering good outdoor resistance. GLOBAL DECO SPRAY STAIN COVERING cod. 240S000 cover and remove stains on the walls before painting. Smoke, soot, dirt, oil, pencil etc.. are easily masked and it is possible to proceed to the next painting after at least half an hour.

INSTRUCTIONS FOR USE

The product's properties mean it is suitable for both interior and exterior use on woodwork, masonry, metalwork, plastics, and glass among others.

TECHNICAL SPECIFICATIONS

- Type of Binder: quick-drying acrylic resins.
- Solvents: mix of aliphatic hydrocarbons.
- Does not contain CFC.
- Gloss per EN ISO 2813 per glossy enamel: >85 at 60°
- Drying time (at 25 °C and 65% R.H.): to touch in 15'; to recoat after 15'.
- The high-temperature heat-resistant 240S080 (silver) and 240S038 mat black) proof up to 400 °C.
- The metalized colours are suitable for interior use only.

PREPARING THE SURFACE

- Ferrous metalwork never previously painted:
- Remove any compact and adherent calamine and all traces of rust by means of commercial-type sandblasting (Grade SA2), or clean mechanically or manually. In order to remove rust from awkward areas, use the RUGISTOP converter 5900100.
 - In the case of new surfaces which do not feature calamine or rust, simply remove any grease from the surface using cleaning thinner.
 - Dust the surface, make sure it is completely dry and apply 1-2 coats of rust

inhibiting spray 240S110.

- After at least 16 hours, apply 2 coats of GLOBAL SPRAY

Painted ferrous metalwork:

- Remove any layers of old flaking paint and any rust by means of mechanical or manual cleaning, rub down in order to coarsen any old paint which is still perfectly adherent. In order to remove rust from awkward areas, use the RUGISTOP converter 5900100.

- In the case of considerably deteriorated surfaces, it is advisable to remove any old paint and rust completely by means of grade SA2 1/2 sandblasting, or using the SVERNICIATORE SM10 paint remover cod. 5610014 followed by careful mechanical or manual cleaning.

- Apply 1-2 coats of rust inhibiting spray 240S110 on perfectly clean and dry surfaces.

- Any surfaces sandblasted down to reveal the original shine of the metal must receive their base coat of rust inhibiting paint after no more than 8 hours.

- Apply GLOBAL SPRAY

New woodwork:

- Dry sand in order to remove raised fibres;

- Clean the surface, remove any material resulting from the woodworking along with any resin;

- Make sure the wood is not too damp;

- On soft and dry wood, or excessively absorbent wood, apply a coat of MARCONOL IMPREGNANTE series 843 and rub down lightly with abrasive paper.

- In order to assure the finish has better filling power, apply 1-2 coats of ORIENTALITE primer 1450519 and sand.

- Proceed with the application of GLOBAL SPRAY.

Varnished woodwork:

- Check the state of repair of any old coats of varnish, remove any parts which are flaking or not perfectly adherent.

- Level any unevenness on the surface. Holes, cracks and defects can be treated using TAMSTUCCO 940/941.

- Sand and clean.

- In order to assure the finish has better filling power, apply 1-2 coats of ORIENTALITE primer 1450519 and sand.

- Proceed with the application of GLOBAL SPRAY.

Plaster:

- Make sure the plaster has a maturing time of at least 28 days.

- Check the state of repair. The surface must be consistent. If this is not the case, take measures to reconstruct and strengthen the surface using specific products.

- Remove any efflorescence by buffing or washing.

- Remove any layers of old lime-based paint or distemper.

- Remove dust-, smog- and other deposits by buffing.

- Once the surface is dry, proceed with the application of 1-2 undercoats using ORIENTALITE 1450519 (see relevant technical sheet).

- Apply 1-2 coats of GLOBAL SPRAY.

Plastic (PVC):

- Sand the surface in order to coarsen it slightly.

- Remove any grease using Nitro thinner 5170076 and clean the surface.

- Apply 2 coats of GLOBAL SPRAY on a perfectly clean and dry surface. On surfaces other than PVC, it is advisable to check the actual adhesion by carrying out practical tests on the specific surface.

APPLICATION INSTRUCTIONS

Air and surface conditions:

Air temperature: Min. +5 °C / Max. +35 °C

Relative humidity of the air: below 75%.

Temperature of the surface: Min. +5 °C / Max. +35 °C.

Dry surface.

Means of application:

The product can be sprayed, using the special atomizer provided in the kit.

- Shake the can well before use.

- Spray the object from approx. 30 cm, crossing the strokes over each other.

One or two coats of product should be applied depending on the conditions of the surface, the desired finish and the conditions the surface is normally exposed to. Before using the product in any of the fluorescent shades, it is advisable to apply mat white GLOBAL SPRAY.

- Indicative spreading rate: 1 sq m per kit.

- When the work is finished, there is no need to hold the spray can upside down to clean the dispenser.

TINTING

The product is available in the shades featured on the colour chart in the versions: normal, fluorescent, metalized, chromed, diamond, stean covering, clear varnish, high-temperature heat-resistant, primer (cold-galvanizing and rust inhibiting), gloss/mat black and white.

STORAGE

Maximum temperature for storage stability: +30 °C

Minimum temperature for storage stability: +5 °C

Keep in a dry, damp-free place.

The product should be preferably used within 2 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

SAFETY RULES

Under the Directive 2004/42/EC on the limitation of VOC the product cannot be used for repairing purposes, maintenance or decoration of road vehicles.

Extremely Flammable - Irritating - Danger for the environmental.

The product must be transported, used and stored in accordance with the standards in force regarding hygiene and safety; after use, do not litter, let residues dry out completely and treat them as special waste.

Consult the safety data sheet for additional information.

SPECIFICATION ITEM
